



GILDAN
Heavy Blend™

STYLE 18000B

Heavy Blend Youth Crewneck Sweatshirt

DETAILS	
Weight	279 g/m2 (265 g/m2 in White)
Content	50% cotton / 50% polyester preshrunk fleece knit
Features	Air jet yarn = softer feel and reduced pilling Satin label Twin needle stitching at waistband and cuffs 1 x 1 rib with spandex Quarter-turned to eliminate centre crease CPSIA Tracking Label Compliant
Sizes	YXS - YXL
Case Packs	YXS - YXL 36 pieces
Colours	10
SKU's	50

NOTES

SPECIFICATIONS						
Size	Chest/inches (A)	Chest/cm	Length/inches (B)	Length/cm	CB Sleeve/inches (C)	CB Sleeve/cm
Youth X-Small	15	38	19	48.26	23.50	60
Youth Small	17	43	21.25	54	26.50	67
Youth Medium	18	46	22.50	57	27.75	70
Youth Large	19	48	24	61	30.25	77
Youth X-Large	20	51	25.50	65	33	84
Tol.	+/-1	+/- 2.54	+/-1	+/- 2.54	+/-1	+/- 2.54

COLOURS	
YXS - YXL	
Black	036C
Forest Green	033C
Garnet	219C
Maroon	083C
Navy	032C
Red	040C
Royal	051C
Safety Pink	263C
Sport Grey	095H
White	030N

Changes for 2015		
YXS - YXL	Additions	Safety Pink
YXS		All colours
Net Plus 14 SKU's		
YS - YXL	Deletions	Ash & Light Pink
Net Minus 8 SKU's		
Total Net Plus 06 SKU's		